



WELLBORN
CABINET®

START WITH A BEAUTIFUL FINISH



Since 1961, Wellborn Cabinet, Inc. has been manufacturing quality kitchen and bath cabinetry in Ashland, Alabama. It all began with a small cabinet shop building cabinets for local markets. After years of focus, determination and dedication to the craft, Wellborn has become a nationwide state-of-the-art manufacturing facility with over 2.2 million square feet of some of the most advanced technology systems in the industry and over 60 years of acquired knowledge in high quality cabinetry craftsmanship.

OUR WARRANTY PROGRAM

Lifetime Limited Warranty

Wellborn Cabinet, Inc. provides a Lifetime Limited Warranty on the Select and Premier Series, Elegant Bath, BathScapes and Aspire Cabinetry to the original consumer purchaser for the lifetime of the product from the Wellborn Dealer's original date of purchase. The lifetime of cabinets is expected to be 10 years. Based on all other warranty terms and conditions being met, warranty claims will be prorated based on the expected lifetime of the product.



Exclusive Lifetime Limited Warranty Drawer Box, Door Hinge & Drawer Suspension System

Wellborn Cabinet, Inc. warrants our solid wood dovetailed drawer boxes to the original consumer purchaser for the lifetime of the product. Wellborn Cabinet, Inc. also offers an Exclusive Lifetime Limited Warranty to the original consumer purchaser on our Drawer Suspension Systems and Door Hinges. This warranty is expressed by the supplier. Replacement hinges and drawer slides are subject to availability from our supplier. If a claim is filed after a product becomes obsolete, the manufacturer will replace the discontinued product with a product that is closest to being equivalent to the original. Wellborn Cabinet, Inc. offers Limited Warranties to the original consumer purchaser. Please see warranty sheet for complete details.

PRODUCT LINE COMPARISON

Product Lines	Select SERIES.	Premier SERIES.	BATH Scapes	Aspire CABINETRY™
	Framed Cabinet Construction		Frameless Construction	
Warranty	Lifetime Limited Warranty	Lifetime Limited Warranty	Lifetime Limited Warranty	Lifetime Limited Warranty
Materials	●●	●●●●	●●●●●	●●●●●
Door Styles	●●	●●●●	●●●●●	●●●●●
Finish Options	●●	●●●●●	●●●●●	●●●●●
Modifications	●●	●●●●●	●●●●●	●●●●●
Budget	\$\$	\$\$\$	\$\$-\$\$\$\$	\$\$-\$\$\$\$



Select, Prairie, Maple, Glacier & Willow



Select, Hancock, MDF, Bright White

Select^{SERIES}



Wellborn's Select Series Serves the Modest Remodeling Project and New Home Construction

- Large Selection of Stains and Paints with Glazes
- Overlay Door Offering Ranging from Traditional to Transitional Styling
- Great Selection of Cabinets and Accessories
- Modification Options for More Design Flexibility
- Furniture Board Cabinet Standard and Plywood Options
- Furniture Board Drawer Standard with Plywood and Wood Drawer Options
- Lifetime Limited Warranty

ON THE COVER: Premier, Ridgebrook, Oak;
Boardwalk, MDF, Bleu



Amelia, CDF, Aqua, MDF

Premier^{SERIES}™



Wellborn's Premier Series Meets High Fashion with Dependable Quality

- Numerous Door Styles, Species and Finish Combinations
- Extensive Selection of Stains and Paints with Glaze Options
- Overlay and Inset Door Profiles with Traditional, Transitional and Contemporary Styling
- ColorInspire Offers Thousands of Paint Colors that Inspire You From Benjamin Moore, Sherwin Williams and Valspar
- Thousands of Cabinets and Accessories
- You Draw It Program Changes Concepts into Creations
- Modification Options for More Design Flexibility
- Standard Furniture Board Cabinet Construction and Plywood Options
- 5/8" Wood Dovetail Drawer Standard for Durability
- Soft Close Drawer Slides
- Soft Close Concealed Door Hinges
- Lifetime Limited Warranty





WellCore Door Collection Amelia, Onyx, MDF, Reeded Glass inserts, Husk Alder interior

Aspire

CABINETRY™



Aspire Cabinetry is an Innovative and Leading Edge Style Product Line offering:

- Full Access Frameless Cabinetry
- Door Style Selections of Wood; Medium Density Fiberboard; Heavy Textured Melamine; Embossed Melamine; High Gloss and Matte Designer Laminates
- Cabinet Interior Options Include White, Gray and Natural Maple Laminate
- Numerous Door Styles, Door Materials and Finish Combinations
- Stylish Full Overlay Design
- Extensive Selection of Stains and Paints with Glaze Options
- Thousands of Cabinets and Accessories
- You Draw It Program Changes Concepts into Creations
- Wood And Metal Drawer Options with Soft Close Drawer Slides
- Modification Options for More Design Flexibility
- Concealed Soft Close Door Hinges
- Lifetime Limited Warranty



Hood & Tall Cabinet Regal Door Collection, Arcadia, Embossed Melamine, Chiffon Cypress; Glass Wall Cabinet Metal Door Collection Marsala, Clear Glass, Onyx Frame & Husk Alder Interior/Trim; Island Wood Door Collection Muriel, Onyx, Maple



Hanover Inset, CDF,
Glacier, Maple



Premier, Prairie,
Maple, Willow

BATH Scapes™



BathScapes, a full collection of quality cabinetry, to create your perfect bath vanity.

- Offers Individual Style and Everyday Luxury
- Wall Mount Vanities
- Elegant Bath Designer Suites
Furniture, Corner, Modern, Transitional, Traditional, Classic
- Standard Vanity Cabinets
- Matching Decorative Mirrors, Linen Cabinets, Medicine Cabinets, Lighting and More
- A vast amount of Door Styles, Species and Finish Combinations
- Modification Options for More Design Flexibility
- Extensive Selection of Stains and Paints with Glaze Options
- ColorInspire paint option available on maple and WellCore MDF cabinetry in Premier or Luxe Series
- Traditional Overlay, Full Overlay and Inset Door Styles
- See each series for cabinet construction details
- Lifetime Limited Warranty



Aspire Brilliant Door Collection Soho,
Decorative Laminate, Sandpiper

Drawer Front Options

SDF Slab Drawer Front
 CDF Classic Drawer Front
 HGDF Horizontal Grain
 Drawer Front

Door Material Options

CHY Cherry
 CCH Character Cherry
 MPL Maple
 CMP Character Maple
 OAK Oak
 HKY Hickory

❖ Not Available in Aspire



AMELIA
 Maple Natural
 SDF Standard
 MPL



AMELIA
 Maple Caramel
 CDF Option
 MPL



ANTIGUA
 Maple Olive
 SDF Standard
 CHY/MPL/OAK



ANTIGUA
 Maple Glacier
 CDF Option
 CHY/MPL/OAK



BEAUMONT
 Character Maple Drift
 SDF Standard
 CHY/CCH/MPL/CMP/OAK



BEAUMONT
 Character Maple Caramel
 CDF Option
 CHY/CCH/MPL/CMP/OAK



BRECKENRIDGE
 Oak Boardwalk
 SDF Standard
 CHY/MPL/OAK



BRECKENRIDGE
 Cherry Light Slate
 CDF Option
 CHY/MPL/OAK



CHELSEA II
 Cherry Dark Charcoal
 SDF Option
 CHY/MPL/OAK



CHELSEA II
 Oak Cape
 CDF Standard
 CHY/MPL/OAK



COLLINS
 Oak Peppermill
 SDF Standard
 CHY/CCH/MPL/CMP/OAK



COLLINS
 Oak Boardwalk
 CDF Option
 CHY/CCH/MPL/CMP/OAK



DAVENPORT SQUARE
 Maple Oatmeal Slate
 SDF Standard
 CHY/MPL/OAK



DAVENPORT SQUARE
 Maple Glacier Pewter
 CDF Option
 CHY/MPL/OAK



ESSEX ❖
Oak Light Java
SDF Standard
MPL/OAK



EVERETT ❖
Maple Peppermill
SDF Standard
CHY/MPL/OAK



EVERETT ❖
Cherry Sienna
CDF Option
CHY/MPL/OAK



FLORENCE
Maple Castle
CDF Standard
MPL/OAK



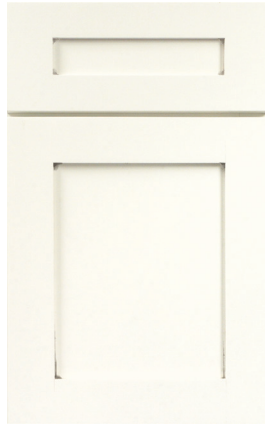
GALENA SQUARE
Maple Caramel Java
SDF Standard
CHY/MPL/OAK/HKY



GALENA SQUARE
Hickory Boardwalk
CDF Option
CHY/MPL/OAK/HKY



HANOVER
Maple Oatmeal
SDF Standard
CHY/CCH/MPL/CMP/OAK/HKY



HANOVER
Oak Glacier Java
CDF Option
CHY/CCH/MPL/CMP/OAK/HKY



HARBOUR
Cherry Natural Java
SDF Standard
CHY/MPL/OAK



HARBOUR
Maple Aqua Granite
CDF Option
CHY/MPL/OAK



HENLOW SQUARE
Hickory Honey Java
SDF Standard
CHY/MPL/OAK/HKY



HENLOW SQUARE
Maple Drift Slate
CDF Option
CHY/MPL/OAK/HKY



LANGLEY ❖
Oak Gauntlet
SDF Standard
CHY/MPL/OAK



LANGLEY ❖
Cherry River Rock
CDF Option
CHY/MPL/OAK



LEXINGTON
Maple Natural
SDF Standard
CHY/MPL/OAK



LEXINGTON
Cherry Light
CDF Option
CHY/MPL/OAK



MARLOW
Oak Alabaster
SDF Standard
CHY/CCH/MPL/CMP/OAK



MARLOW
Cherry Sable
CDF Option
CHY/CCH/MPL/CMP/OAK



MELROSE
Maple Mink Gray
SDF Option
CHY/MPL/OAK



MELROSE
Oak Ginger Java
CDF Standard
CHY/MPL/OAK



MILAN
Cherry Sable
SDF Standard
CHY/MPL/OAK



MILAN
Maple Drift
HGDF Option ❖
CHY/MPL/OAK



MONTEREY
Maple Divinity
SDF Option
CHY/MPL



MONTEREY
Maple Drift
CDF Standard
CHY/MPL



MURIEL
Oak River Rock
CDF Standard
MPL/OAK



NAPA
Cherry Sienna
SDF Option
CHY/MPL



NAPA
Maple Light
CDF Standard
CHY/MPL



NEW HAVEN
Oak Caramel Java
SDF Standard
CHY/MPL/OAK



NEW HAVEN
Oak Olive
CDF Option
CHY/MPL/OAK



PRAIRIE
Hickory Natural
SDF Standard
CHY/MPL/OAK/HKY



PRAIRIE
Maple Medium
CDF Option
CHY/MPL/OAK/HKY



RIDGEBROOK
Oak Shale
SDF Standard
CHY/MPL/OAK



RIDGEBROOK
Maple Peppermill
CDF Option
CHY/MPL/OAK



ROSE HALL SQUARE ❖
Character Cherry Natural
SDF Standard
CHY/CCH/MPL/CMP/OAK



SANDIA
Cherry Medium
SDF Standard
CHY/MPL/OAK



SANDIA
Maple Natural Slate
CDF Option
CHY/MPL/OAK



SAVANNAH
Oak Light
CDF Standard
CHY/MPL/OAK



SEVILLE SQUARE
Cherry Castle
SDF Standard
CHY/CCH/MPL/CMP/OAK



SEVILLE SQUARE
Maple Olive
CDF Option
CHY/CCH/MPL/CMP/OAK



SONOMA
Maple Oatmeal
SDF Option
CHY/MPL



SONOMA
Maple Willow Slate
CDF Standard
CHY/MPL



WYATT
Cherry Peppermill
SDF Standard
CHY/CCH/MPL/CMP/OAK



WYATT
Oak Pebble
CDF Option
CHY/CCH/MPL/CMP/OAK

PREMIER & BATHSCAPES WOOD INSET DOORS

Drawer Front Options

SDF Slab Drawer Front
CDF Classic Drawer Front

Door Material Options

CHY Cherry
CCH Character Cherry
MPL Maple
CMP Character Maple
OAK Oak
HKY Hickory



DAVENPORT SQUARE INSET
Oak Light Java
SDF Standard
CHY/MPL/OAK



DAVENPORT SQUARE INSET
Oak Dark
CDF Option
CHY/MPL/OAK



GALENA SQUARE INSET
Cherry Ginger
SDF Standard
CHY/MPL/OAK/HKY



GALENA SQUARE INSET
Oak Cape Charcoal
CDF Option
CHY/MPL/OAK/HKY



HANOVER INSET
Oak Glacier
SDF Standard
CHY/CCH/MPL/CMP/OAK/HKY



HANOVER INSET
Maple Dove
CDF Option
CHY/CCH/MPL/CMP/OAK/HKY



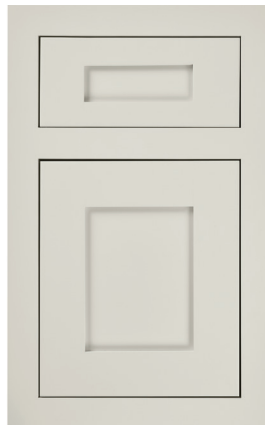
HENLOW SQUARE INSET
Hickory Light
SDF Standard
CHY/MPL/OAK/HKY



HENLOW SQUARE INSET
Cherry Dark Charcoal
CDF Option
CHY/MPL/OAK/HKY



PRAIRIE INSET
Oak Boardwalk
SDF Standard
CHY/MPL/OAK/HKY



PRAIRIE INSET
Maple Alabaster
CDF Option
CHY/MPL/OAK/HKY

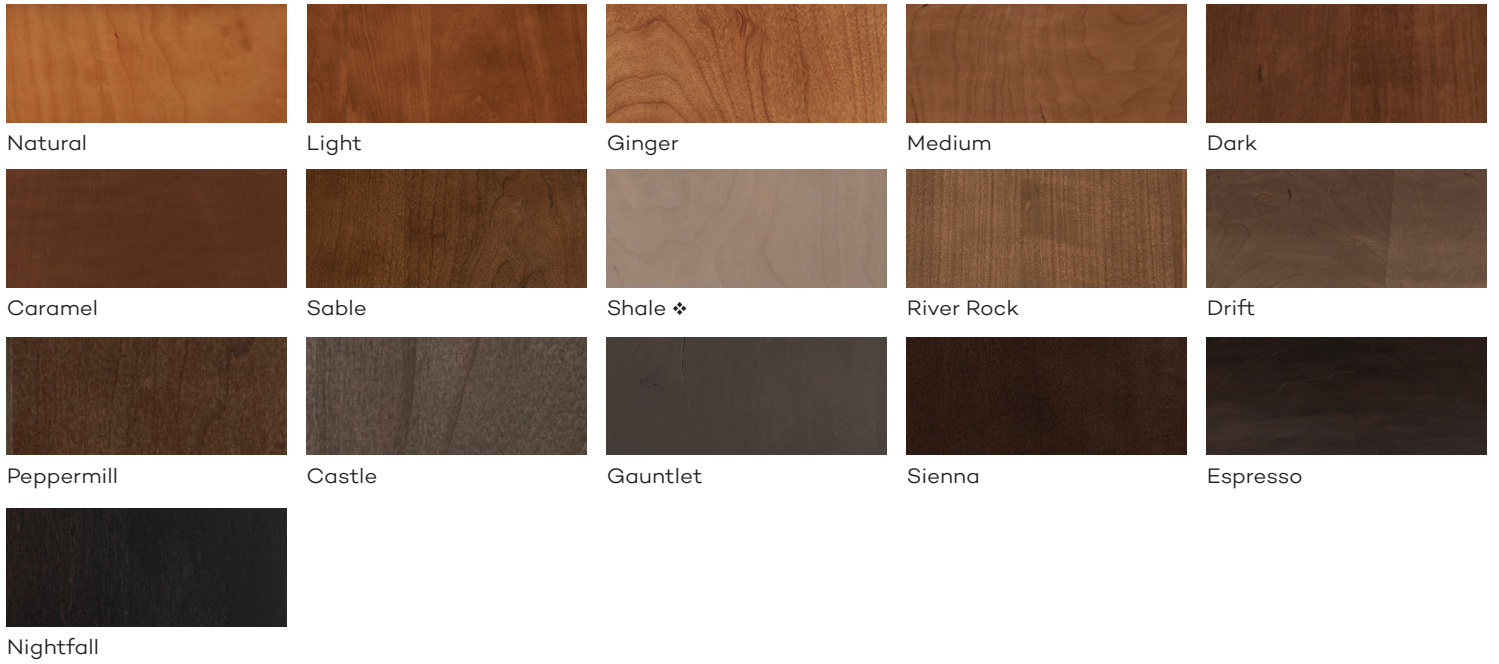


SEVILLE SQUARE INSET
Cherry Peppermill
SDF Standard
CHY/CCH/MPL/CMP/OAK

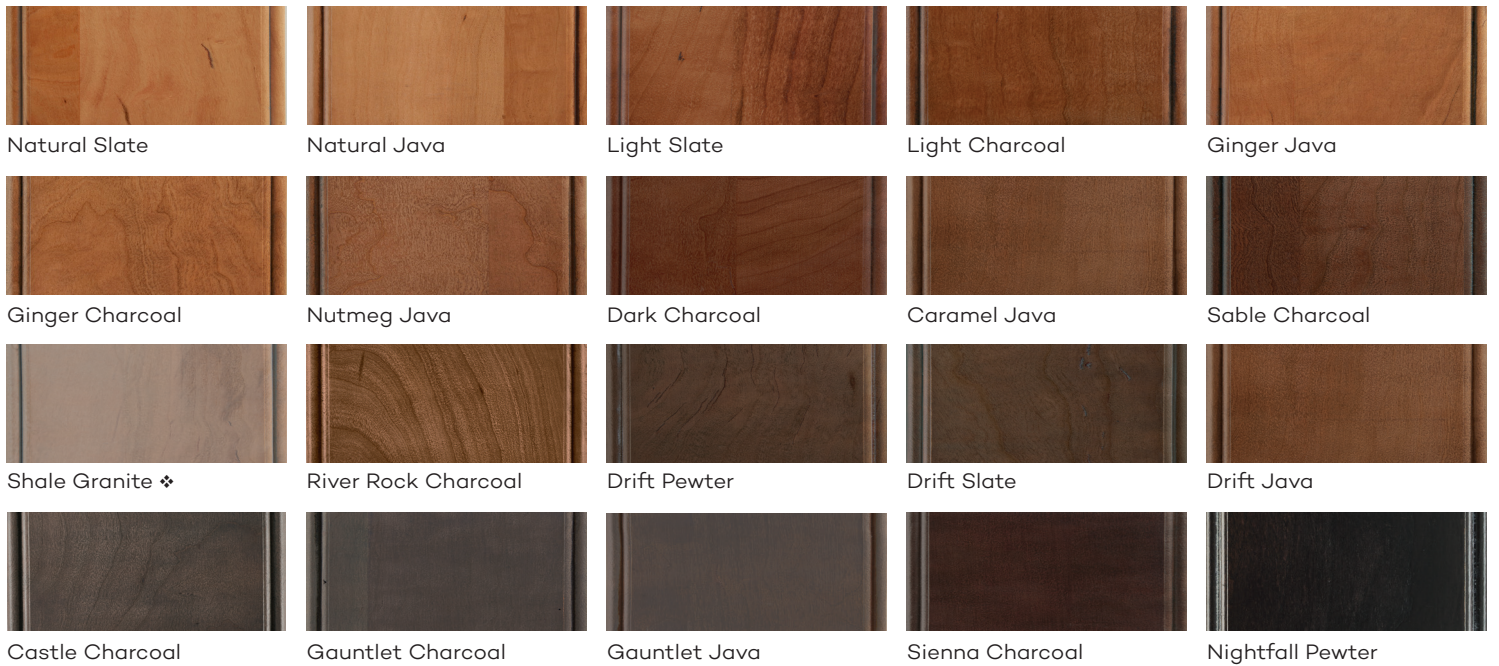


SEVILLE SQUARE INSET
Oak Gauntlet
CDF Option
CHY/CCH/MPL/CMP/OAK

Stains



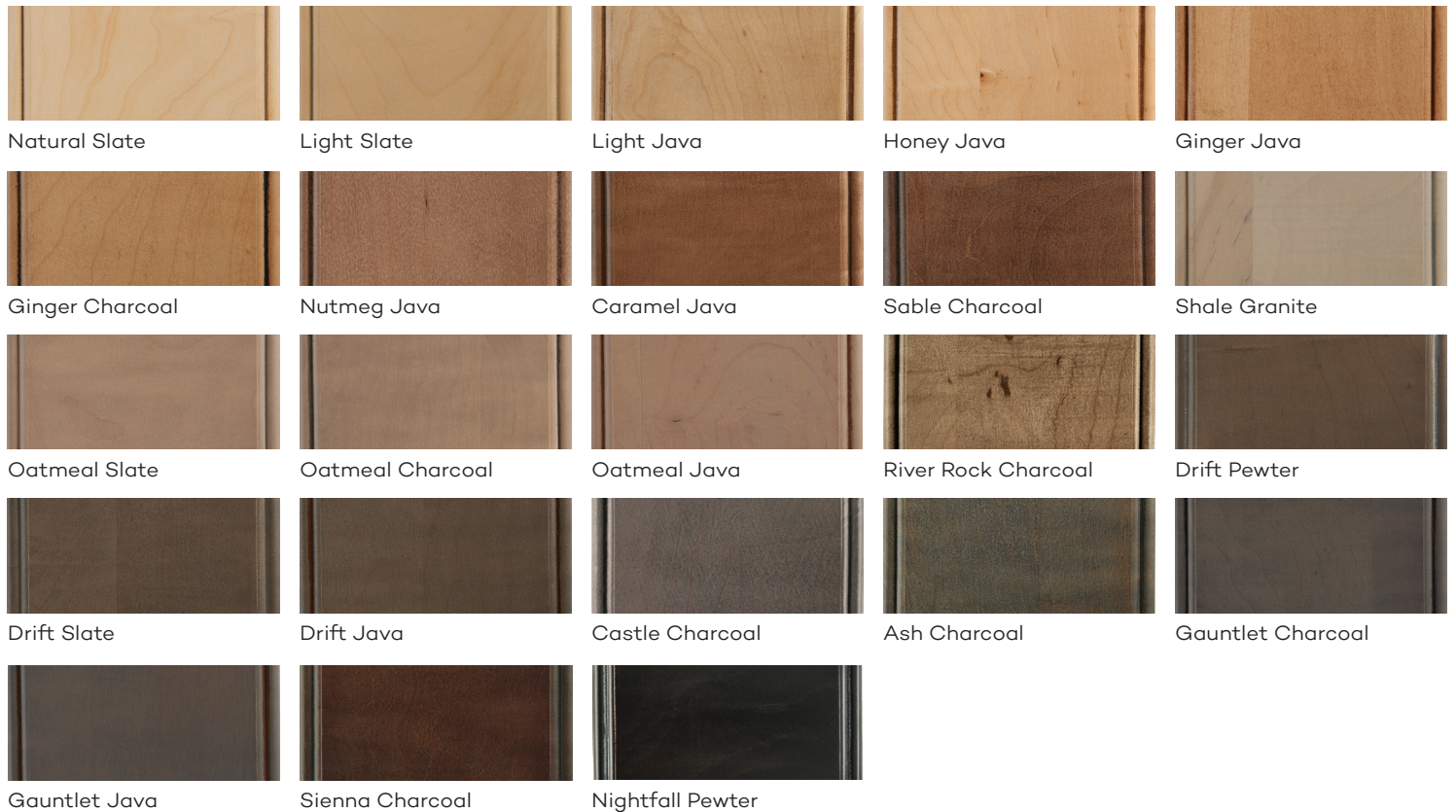
Stains with Glazes



Stains



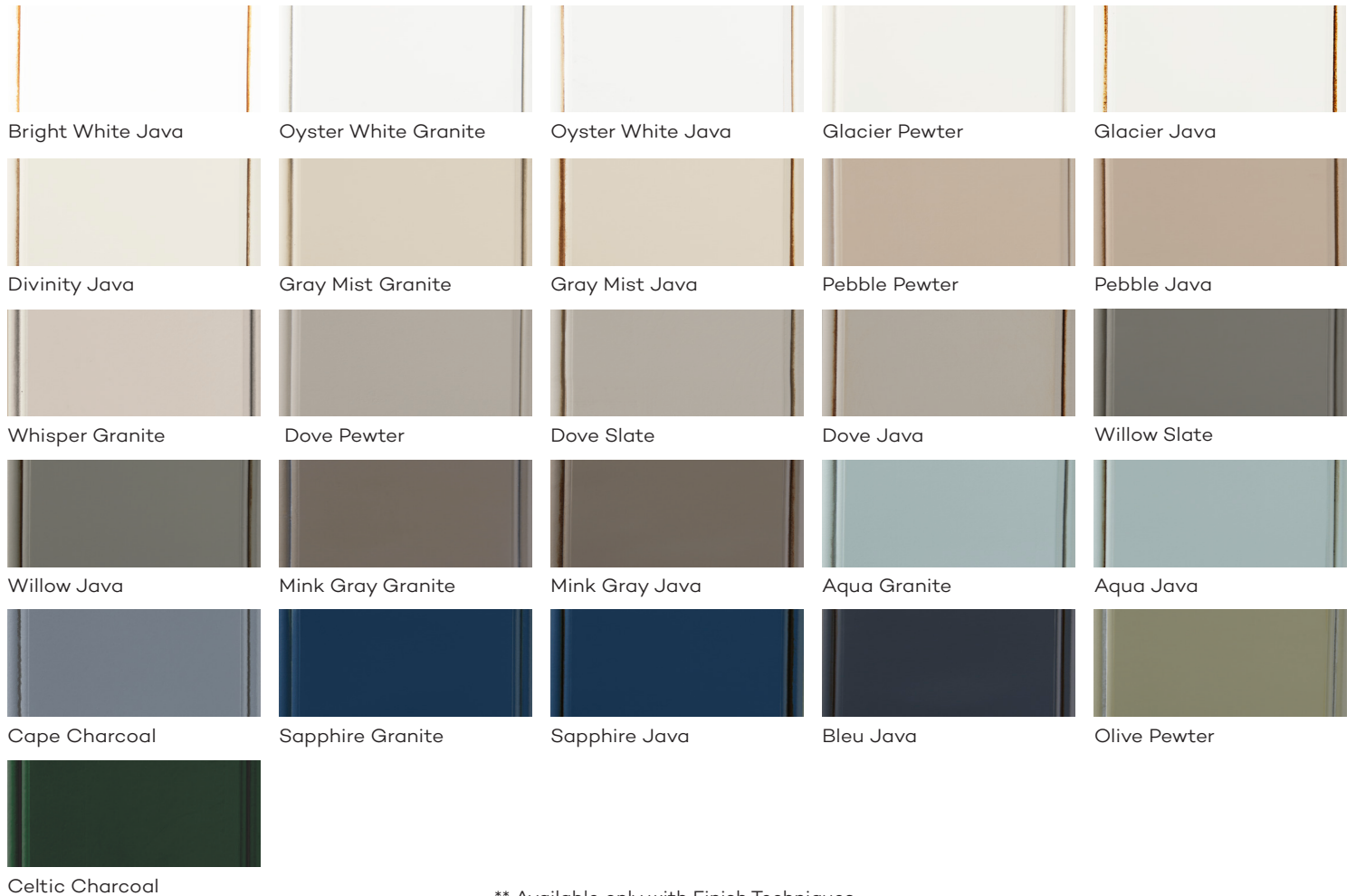
Stains with Glazes



Paints



Paints with Glazes



** Available only with Finish Techniques

Paints and Paints with Glazes are available on Maple only. Not available on Character Maple.

Stains



Stains with Glazes



Paints



Paints with Glazes



HICKORY FINISHES

Premier SERIES

BATH
Scapes

Aspire
CABINETRY

Stains



Natural



Light



Ginger



Medium



Dark



Caramel



Sable



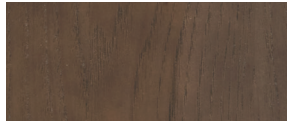
Shale



Boardwalk



River Rock



Drift



Peppermill



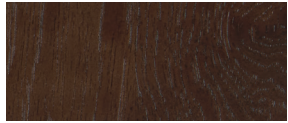
Castle



Ash



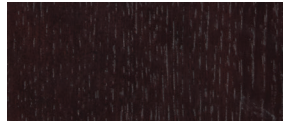
Gauntlet



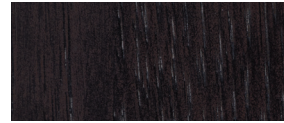
Sienna



Espresso



Coffee



Nightfall

Stains with Glazes



Natural Slate



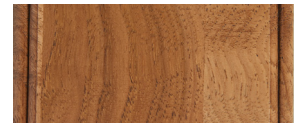
Light Slate



Light Java



Honey Java



Ginger Java



Ginger Charcoal



Nutmeg Java



Caramel Java



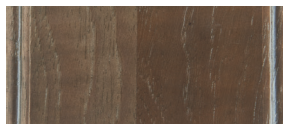
Sable Charcoal



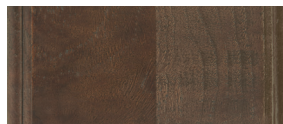
Shale Granite



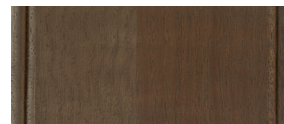
River Rock Charcoal



Drift Pewter



Drift Slate



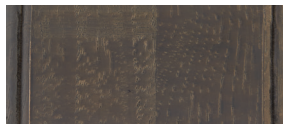
Drift Java



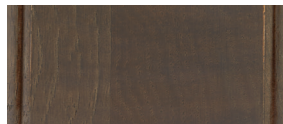
Castle Charcoal



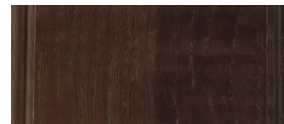
Ash Charcoal



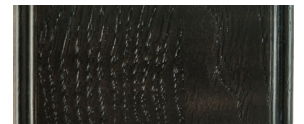
Gauntlet Charcoal



Gauntlet Java



Sienna Charcoal



Nightfall Pewter

PREMIER, BATHSCAPES & ASPIRE WELLCORE MDF DOORS

Premier^{SERIES}

BATH
Scapes

Aspire
CABINETRY

Drawer Front Options

SDF Slab Drawer Front
CDF Classic Drawer Front

❖ Not available in Aspire



ALTO
Divinity
SDF Standard



AMELIA
Aqua
SDF Standard



AMELIA
Dove
CDF Option



BELMONT
Bright White
SDF Option



BELMONT
Dove Java
CDF Standard



BISHOP
Willow
SDF Standard



BISHOP
Pebble
CDF Option



BRECKENRIDGE
Sapphire
SDF Standard



BRECKENRIDGE
Alabaster
CDF Option



CHELSEA II
Dove
SDF Option



CHELSEA II
Sapphire Java
CDF Standard



EVERETT ❖
Alabaster
SDF Standard



EVERETT ❖
Celtic
CDF Option



GALENA SQUARE
Glacier
SDF Standard



GALENA SQUARE
Olive
CDF Option

PREMIER, BATHSCAPES & ASPIRE WELLCORE MDF DOORS

Premier^{SERIES}

BATH
Scapes

Aspire
CABINETRY

Drawer Front Options

SDF Slab Drawer Front
CDF Classic Drawer Front

❖ Not available in Aspire



HARTFORD
Pebble Java
SDF Option



HARTFORD
Glacier
CDF Standard



LANGLEY ❖
Mink Gray
SDF Standard



LANGLEY ❖
Whisper
CDF Option



RIDGEBROOK
Oyster White
SDF Standard



RIDGEBROOK
Celtic
CDF Option



SAYBROOK
Gray Mist
SDF Standard



SAYBROOK
Aqua
CDF Option



TRESTLE
Oyster White
SDF Standard



TRESTLE
Divinity Java
CDF Option



WYATT
Dove Java
SDF Standard



WYATT
Cape
CDF Option

WELLCORE MDF

Medium Density Fiberboard (MDF)

WellCore is our line of medium density fiberboard doors. It is an engineered wood product made by breaking down wood and forming panels by applying high temperature, adhesives and pressure.

WellCore is a high quality option for painted cabinetry. WellCore has very consistent surface properties which means paint will lay smoothly and create a great bond on flat surfaces without the characteristic properties that can show when natural woodgrains receive paint.

WellCore also has strong dimensional stability which makes it less susceptible to climate, coastal, or other atmospheric changes. Wellborn makes all WellCore door styles from Super-Refined MDF2 to provide better quality from the start for your beautiful painted cabinetry.

Paints



Paints with Glazes



WELLGUARD FINISHING SYSTEM®



Premier^{SERIES}

BATH
Scapes

Aspire
CABINETS

Wellborn takes great pride and care with the finishing of our kitchen furniture. Years of research partnered with development through Valspar have resulted in The WellGuard Finishing System®—a 24-step superb finishing process. The WellGuard Finishing System has been tested against 17 common household chemicals and food products and passed beautifully. Those agents include: gasoline, water, coffee, olive oil, ammonia, fly spray, detergent, soaps, alcohol, mustard, crayons, shoe polish, tea, vinegar, dye, citric acid and beet juice. Shown below are some of the key quality aspects of our finishing process which all of our stained finishes receive.



1. **Hand select** the finest wood
2. Manual **hand sanding line** for a smooth consistent finish and cross grain elimination
3. Dust particles removed and **quality inspected**
4. A sap stain is applied to **tone and balance** the color and grain
5. Grain enhancing dye stain adds color depth
6. **Hand rubbed** wiping stain applied for complete color coverage
7. The surfaces are air dried and **inspected** for color
8. The first coat of **durable catalyzed sealer** is applied
9. **Oven-cured** providing a tough, durable, baked-on finish
10. **Hand sanded** with fine grit sandpaper and quality inspected
11. The second coat of catalyzed **melamine enriched** sealer is applied
12. Our products are **oven-cured** a second time
13. **Hand sanded** again to provide a smooth surface for topcoat

Doors made with solid wood stiles and rails with plywood veneer center panels will vary in finish from the stiles and rails to the center panel due to the difference in materials. This is not considered a defect and is not covered under warranty.



14. Some finishes receive a **shading** technique
15. The surface is again **hand sanded**
16. **Hand wiped** with tack cloth in preparation for final topcoat
17. **Inspected** for consistency of shading or glazing
18. A **third coat** of sealer is applied
19. The surfaces are **hand sanded** again
20. Resin blend **melamine enriched** topcoat is applied
21. Conversion varnish topcoat is oven cured, creating a tough, **baked-on finish**
22. Personally **quality inspected** using a sheen meter
23. **UV drying station** completes the curing process
24. Finished wood components are stored in **individual staging racks** to prevent scratches



ColorInspire™



DISCOVER YOUR COLOR INSPIRATION

ColorInspire offers a broad selection of colors from the extensive paint programs of Sherwin Williams, Benjamin Moore and Valspar. Wellborn Cabinet, Inc. also offers glazing options for even more uniqueness. We invite you to be yourself, be creative and be inspired.

ColorInspire is available on Maple and MDF door styles in Premier Series, Elegant Bath and Aspire.

DOOR MATERIALS



Due to the natural beauty and inherent variability of trees, any solid or veneer wood will exhibit some variation in color and grain, and no two pieces are alike. Exposure to sunlight, smoke, household chemicals and other environmental conditions will affect the appearance of the finish over time.

Wood



CHERRY

Cherry is known for its unique and beautiful color, grain patterns, and distinctive features. These include small pin knots, pitch pockets, and grain variations appearing as waves or curls. These features distinguish Cherry and are common in this species. The wood itself includes both sapwood, which ranges from white to yellowish, and heartwood, which has a rich reddish-brown hue.

As Cherry ages its appearance will noticeably darken and mellow in color. This change occurs faster than other species, particularly with

exposure to natural light.



CHARACTER MAPLE

Character Maple's overall rustic appearance and unique characteristics include randomly occurring, variously sized knots, pin holes, worm holes and tracks, gum and bark pockets, sugar tracks, heartwood, and mineral streaks. Cluster knots and open knots could also be a feature. The amount of character marks will vary across each door and cannot be guaranteed, making each cabinet and space unique.



CHARACTER CHERRY

Character Cherry's rustic appearance and unique characteristics are emphasized by randomly occurring variously sized open knots, pin knots, pitch pockets, worm holes and tracks, gum pockets and streaks, mineral stains and streaks, burls, blemishes, sapwood, cluster knots, and structural splits. The amount of character will vary across each door and cannot be guaranteed, making each cabinet and space unique. Like Cherry, Character

Cherry colors can range from white to pink to a dark brown and it will show the effects of age

faster than other species, causing its appearance to darken over time particularly with exposure to light.



OAK

Red Oak is an open-pored wood which varies from close knit vertical grain to prominent and arched patterns. Oak can have drastic color variation featuring dark mineral streaks, flecking, and small pink pinholes. Wellborn's lumber processing produces product with straighter grains, and reduced widths of cathedrals than most other cabinet lines. Oak will darken over time particularly with exposure to light.



MAPLE

Maple is known for its typically straight, uniform grain pattern. While generally a consistent creamy white it can have slight variation from a bright white to a light pink or a light reddish brown. Maple will occasionally show small mineral streaks, bird's eye, and wavy or burl graining. As maple ages and is exposed to light it will take on a slight change in color to an amber or yellowish hue.



HICKORY

Hickory is an exceptionally dense and strong hardwood which features a coarse, straight grained texture. It is characterized by striking, contrasting colors ranging from creamy white to dark brown and black, potentially within the same piece of wood. All tones of Hickory could include mineral streaks darker in color.

Extreme random variation in color and grain is expected. Because of this color variation it is recommended to view a wide selection of samples to become familiar with the overall final aesthetic of purchased items. Hickory will

darken over time particularly with exposure to light.

Metal



ALUMINUM

Aluminum is characteristically lightweight and depending on the color chosen could also have high reflectivity, enhancing the illumination in your home.

WellCore MDF



MEDIUM DENSITY FIBERBOARD

WellCore MDF: Using high pressure and temperatures, WellCore MDF is formed by combining wood fibers with a wax resin binder to form panels making it more dense than standard particle board. This makes WellCore MDF a durable, smooth surface for cabinetry

Decorative Laminate Veneer

Decorative Laminate Veneer (DLV) has an MDF particle core and utilizes thermally fused melamine panels and a protective polyester resin coating, resulting in a strong material engineered to reduce expansion and contraction. Our DLV collection includes the laminates and melamines listed below.



MATTE LAMINATE

Matte Laminate melamine is created by laminating decorative paper to an MDF core then applying a super-matte finish with a silky-smooth touch.



HIGH GLOSS ACRYLIC LAMINATE

High Gloss Acrylic laminate is created by laminating decorative paper onto a high quality super-refined engineered MDF core with PUR glue. The high gloss acrylic has a mirror-like reflective surface.



HIGH GLOSS LAMINATE

High Gloss laminate is created by laminating decorative paper to an MDF core then applying a high gloss finish to the outer panel and a matte finish to the inside panel.



EMBOSSED MELAMINE

Embossed Melamine is created by laminating decorative paper to an MDF core for a Thermally Fused Laminated or High Pressure Laminated surface with dual-sided textured grain and is considered a high-impact surface.



HEAVY TEXTURED WOOD LOOK MELAMINE

Heavy Textured Melamine is created by laminating decorative paper to an MDF core then applying a deeply embossed thermo-structured surface that emulates natural ridges, and the deep furrows of wood forming a textured laminated surface.

SPECIAL EFFECTS

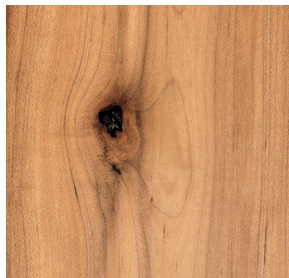
Character Cherry and Character Maple

Character features include knots that may be located in the center panel of the door and drawer panels. Open knots located in the center panel of the door and drawer panels are acceptable, though they must be structurally sound. Sound or closed knots are acceptable up to 2½" in diameter. Knots with visible openings entirely through the wood must not exceed ½". Cluster knots could also be a feature. Some knot locations may affect hardware placement.

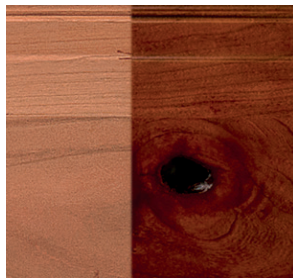
Other parts of the cabinet like door stiles, rails and mouldings will not include knots, but may show other natural features. However, it will be uncommon to find all markings on any single piece. Door parts are chosen at random with the appearance of each individual door varying widely. Cabinet face frames, end panels, and open cabinets (such as bookcases and other components) will not include knots; however they may appear with grain characteristics of Character and/or clear Cherry and Maple. It is highly recommended to view a door sample prior to ordering.



Character Cherry has randomly occurring, variously sized knots, worm holes and tracks, gum pockets and streaks, mineral stains and streaks, burls, blemishes, sapwood and non-structural splits. Character Cherry wood color can range from pink to dark brown with a flowing grain pattern and open and closed knots. Cluster knots could also be a feature.



Character Maple characteristics are brought out by randomly occurring, variously sized knots, pin holes, worm holes and tracks, gum and bark pockets, sugar tracks, heartwood and mineral streaks. Character Maple will include wood color differences caused by variations found in minerals in the soil.



Dark Finishes on Character

- Dark stains will hide the majority of character features. Large open knots and some splits, if present, may still be partially visible.
- Dark stains may accentuate certain features in the wood instead of covering them.
- Character features are more noticeable on natural or lighter toned finishes.
- Translucent and lighter colored stain finishes will allow more of the wood's natural variation to show through the finish.

Ticking



- Glaze Technique will hang up in all open grain areas in wood, especially Oak

Glazing on Bead Board



- Glazing on Bead Board will result in darker color in grooves

FINISH TECHNIQUES



Vintage

Time Worn Appearance

- Rub Through
- Glaze Required for Maple, Character Maple, Oak and Hickory
- Glaze Optional for Cherry and Character Cherry



Stained Finishes

- Detailed hand sanded door and end grains
- Authentic solid wood from America
- Oven-cured baked-on top coat



Stained Finishes with Glaze Technique

- Glazed Finish applied to entire door, then hand-wiped to create inconsistent hang-up in corners and recessed areas
- Glaze hang-up from light to dark tones
- Glaze creates a one of a kind look on each door
- Oven-cured baked-on finish and top coat



Painted Finishes

- Several coats of pigmented paint applied for maximum coverage
- Joint lines common on painted finishes
- Some wood grain may show through the paint
- Oven-cured baked-on top coat



Painted Finishes with Glaze Technique

- Several coats of pigmented paint applied for maximum coverage
- Glazed Finish applied to entire door, then hand-wiped to create inconsistent hang-up in corners and recessed areas
- Glaze hang-up from light to dark tones
- Glaze creates a one of a kind look on each door
- Joint lines common on painted finishes
- Some wood grain may show through the paint
- Oven-cured baked-on top coat



SELECT & ASPIRE WOOD DOORS

Select
SERIES.

Aspire
CABINETRY™

Drawer Front Options

SDF Slab Drawer Front
CDF Classic Drawer Front
HGDF Horizontal Grain
Drawer Front

Door Material Options

CHY Cherry
CCH Character Cherry
MPL Maple
CMP Character Maple
OAK Oak
HKY Hickory

❖ Not Available in Aspire



ARLINGTON SQUARE❖
Cherry Natural
SDF Standard
CHY/MPL/OAK



BEDFORD SQUARE
Oak Natural
SDF Standard
CHY/MPL/OAK/HKY



BEDFORD SQUARE
Cherry Castle
CDF Option
CHY/MPL/OAK/HKY



CONCORD❖
Maple Natural
SDF Option
MPL



CONCORD❖
Maple Nutmeg Java
CDF Standard
MPL



FRANKLIN❖
Oak Light Java
SDF Standard
MPL/OAK



FRANKLIN❖
Oak Nightfall
CDF Option
MPL/OAK



HARMONY❖
Maple Honey Java
SDF Option
CHY/MPL



HARMONY❖
Maple Dove Java
CDF Standard
CHY/MPL



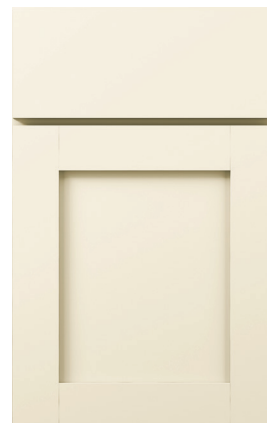
HARVEST SQUARE❖
Oak Sienna
SDF Standard
CHY/MPL/OAK



MILLBROOK SQUARE
Oak Light
SDF Standard
CHY/MPL/OAK



MILLBROOK SQUARE
Cherry Sable Charcoal
CDF Option
CHY/MPL/OAK



PRAIRIE
Maple Divinity
SDF Standard
CHY/MPL/OAK/HKY



PRAIRIE
Cherry Sienna Charcoal
CDF Option
CHY/MPL/OAK/HKY

SELECT & ASPIRE WOOD DOORS

Select
SERIES.

Aspire
CABINETRY™



PRESTON
Maple Caramel Java
SDF Standard
MPL/OAK

PRESTON
Maple Sable Charcoal
CDF Option
MPL/OAK

URBAN
Cherry Natural
SDF Standard
CHY/MPL/OAK

URBAN❖
Oak Drift
HGDF Option
CHY/MPL/OAK



Premier, Napa, Maple, Willow, Island, Oak, River Rock



Premier, Maple, Napa, Whisper

CHERRY FINISHES

select
SERIES.

Aspire
CABINETRY

* See Premier for
Aspire wood door
finish availability

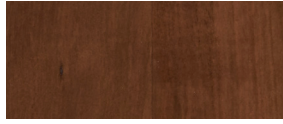
Stains



Natural



Light



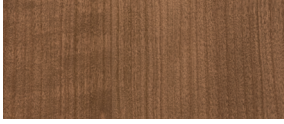
Dark



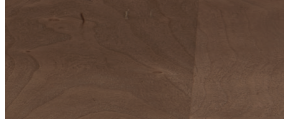
Caramel



Sable



River Rock



Drift



Peppermill



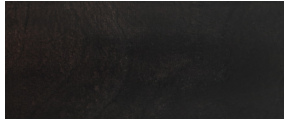
Castle



Sienna



Espresso



Nightfall

Stains with Glazes



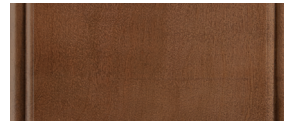
Natural Slate



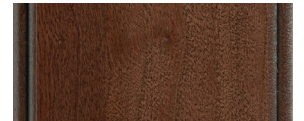
Natural Java



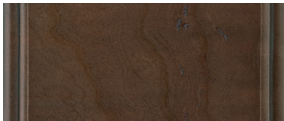
Nutmeg Java



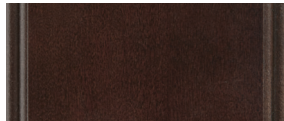
Caramel Java



Sable Charcoal



Drift Slate



Sienna Charcoal

MAPLE FINISHES

select
SERIES.

Aspire
CABINETRY™

* See Premier for Aspire wood door finish availability

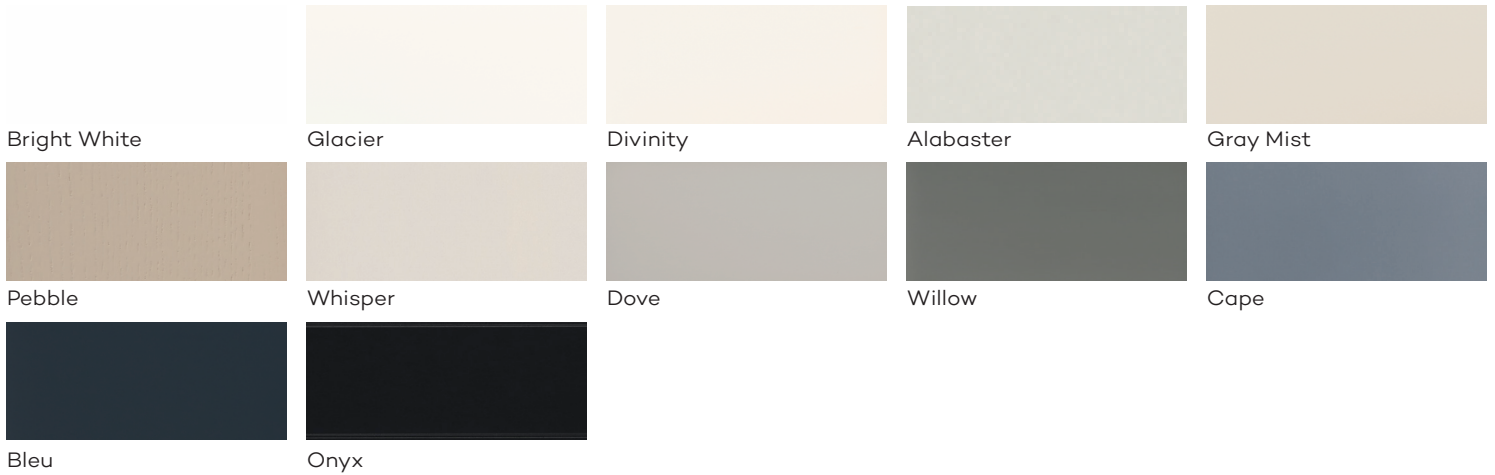
Stains



Stains with Glazes



Paints



Paints with Glazes



OAK FINISHES

select
SERIES.

Aspire
CABINETRY

* See Premier for Aspire wood door finish availability

Stains



Natural



Light



Medium



Dark



Caramel



Sable



Boardwalk



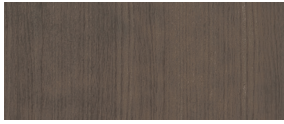
River Rock



Drift



Peppermill



Castle



Sienna



Espresso



Coffee

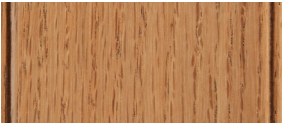


Nightfall

Stains with Glazes



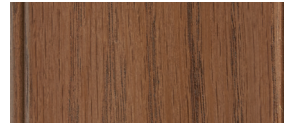
Natural Slate



Light Java



Honey Java



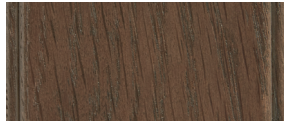
Nutmeg Java



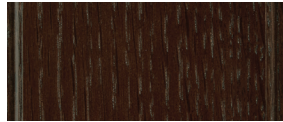
Caramel Java



Sable Charcoal



Drift Slate



Sienna Charcoal

Paints



Bright White



Glacier



Divinity



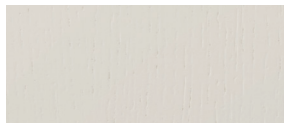
Alabaster



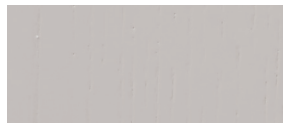
Gray Mist



Pebble



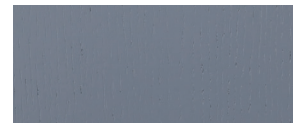
Whisper



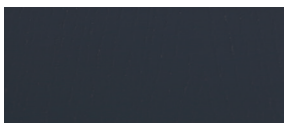
Dove



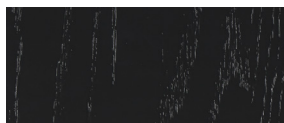
Willow



Cape



Bleu



Onyx

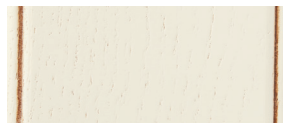
Paints with Glazes



Bright White Java



Glacier Java



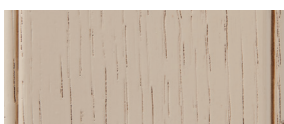
Divinity Java



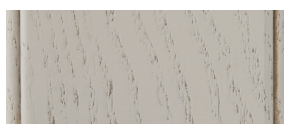
Gray Mist Granite



Gray Mist Java



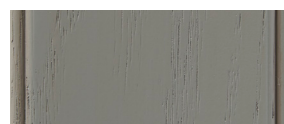
Pebble Java



Dove Slate



Dove Java



Willow Slate

HICKORY FINISHES

select
SERIES

Aspire
CABINETRY

* See Premier for
Aspire wood door
finish availability

Stains



Natural



Light



Medium



Dark



Caramel



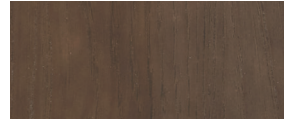
Sable



Boardwalk



River Rock



Drift



Peppermill



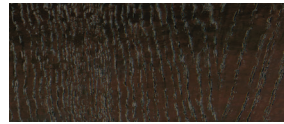
Castle



Ash



Sienna



Espresso



Coffee



Nightfall

Stains with Glazes



Natural Slate



Light Java



Honey Java



Nutmeg Java



Caramel Java



Sable Charcoal



Drift Slate



Sienna Charcoal

SELECT & ASPIRE WELLCORE MDF DOORS

Select
SERIES.

Aspire
CABINETRY™

Drawer Front Options

SDF Slab Drawer Front
CDF Classic Drawer Front



ALTO
Divinity
SDF Standard
MDF



BISHOP
Willow
SDF Standard
MDF



BISHOP
Pebble
CDF Option
MDF



CAMDEN SQUARE
Glacier Java
SDF Standard
MDF



CAMDEN SQUARE
Dove Slate
CDF Option
MDF



HANCOCK
Willow
SDF Standard
MDF



HANCOCK
Dove
CDF Option
MDF



PRESTON
Dove
SDF Standard
MDF



PRESTON
Bleu
CDF Option
MDF

WELLCORE MDF

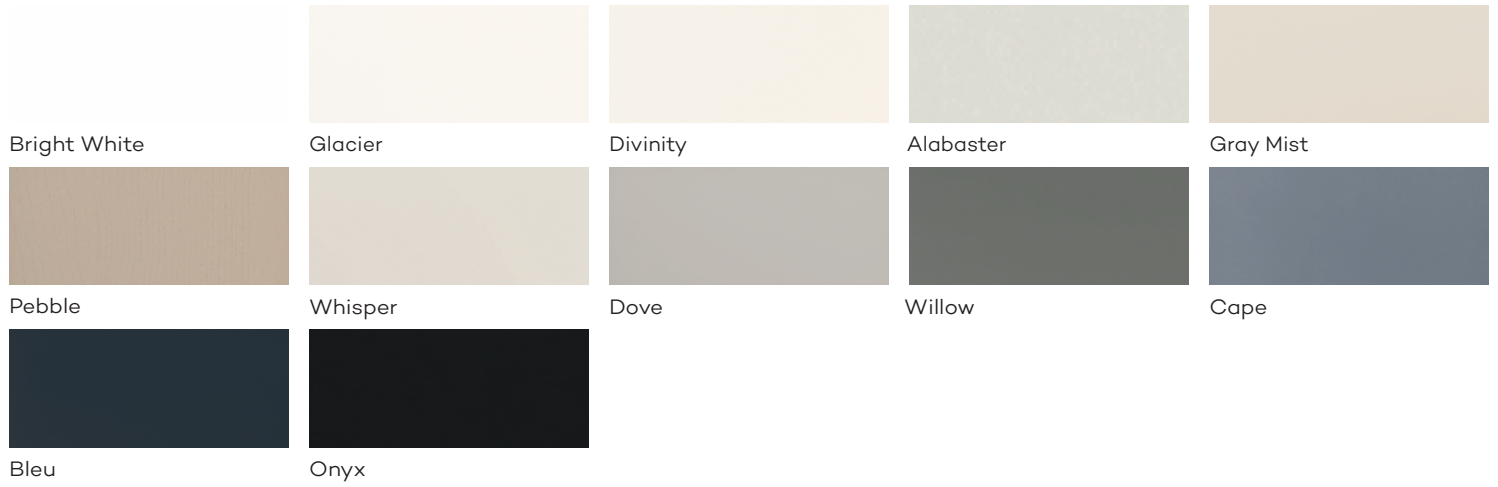
Medium Density Fiberboard (MDF)

WellCore is our line of medium density fiberboard doors. It is an engineered wood product made by breaking down wood and forming panels by applying high temperature, adhesives and pressure.

WellCore is a high quality option for painted cabinetry. WellCore has very consistent surface properties which means paint will lay smoothly and create a great bond on flat surfaces without the characteristic properties that can show when natural woodgrains receive paint.

WellCore also has strong dimensional stability which makes it less susceptible to climate, coastal, or other atmospheric changes. Wellborn makes all WellCore door styles from Super-Refined MDF2 to provide better quality from the start for your beautiful painted cabinetry.

Paints



Paints with Glazes



ASPIRE REGAL DOOR COLLECTION

Our Regal Door Collection includes both Heavy Textured and Embossed Melamine Colors.



Drawer Front Options

SDF Slab Drawer Front
CDF Classic Drawer Front



ARCADIA
Husk Alder Vertical
SDF Standard
Embossed Melamine



BEL-AIR
Cinder Alder Horizontal
SDF Standard
Embossed Melamine



MORRISTOWN
Platinum Alder
SDF Standard
Embossed Melamine



MORRISTOWN
Smokey Walnut
CDF Option
Embossed Melamine

Heavy Textured Melamine Colors



Castaway Horizontal



Castaway Vertical



Barnwood Oak Horizontal



Barnwood Oak Vertical



Zinc Oak Horizontal



Zinc Oak Vertical



Lunar Oak Horizontal



Lunar Oak Vertical



Russet Oak Horizontal



Russet Oak Vertical



Caviar Oak Horizontal



Caviar Oak Vertical

Embossed Melamine Colors



Tusk Alder Horizontal



Tusk Alder Vertical



Biscotti Cherry Horizontal



Biscotti Cherry Vertical



Platinum Alder Horizontal



Platinum Alder Vertical



Husk Alder Horizontal



Husk Alder Vertical



Cinder Alder Horizontal



Cinder Alder Vertical



Smokey Walnut Horizontal



Smokey Walnut Vertical



Chiffon Cypress Horizontal



Chiffon Cypress Vertical



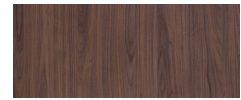
Cashmere Cypress Horizontal



Cashmere Cypress Vertical



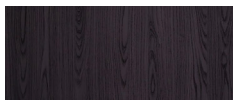
Brindle Walnut Horizontal



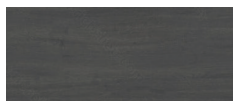
Brindle Walnut Vertical



Abyss Walnut Horizontal



Abyss Walnut Vertical



Eclipse Horizontal



Eclipse Vertical

ASPIRE BRILLIANT DOOR COLLECTION

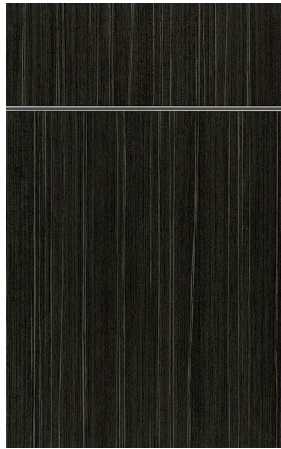
Our Designer Laminate Colors include both Solid and Specialty Colors.



* Door style will be Midtown

Drawer Front Options

SDF Slab Drawer Front



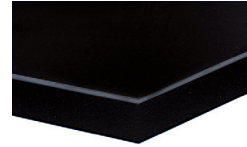
MIDTOWN
Dusk Vertical
SDF Option
Designer Laminate



SOHO
Forest Edge Horizontal
SDF Option
Designer Laminate

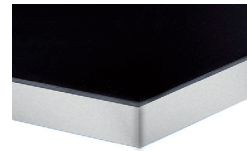
Edge Banding

Standard



Matching Edge

Option



Aluminum Finish Edge

Designer Laminate Colors

Solid Colors



Matte Super White⁺ Acrylic



High Gloss Super White⁺ Acrylic



High Gloss Moonlight⁺ Acrylic



Matte Tidewater⁺ Acrylic



High Gloss Tidewater⁺ Acrylic



Matte Ebony⁺ Acrylic



High Gloss Ebony⁺ Acrylic

Specialty Colors



High Gloss Gold⁺ Acrylic



High Gloss Stardust⁺ Acrylic



Crushed Ice⁺ Acrylic



Sandpiper Horizontal High Gloss Melamine



Sandpiper Vertical High Gloss Melamine



Cinnabar Horizontal High Gloss Melamine



Cinnabar Vertical High Gloss Melamine



Forest Edge Horizontal High Gloss Melamine



Forest Edge Vertical High Gloss Melamine



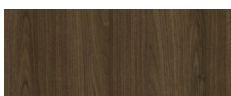
Tuscan Tan Horizontal High Gloss Melamine



Tuscan Tan Vertical High Gloss Melamine



Toasted Pecan Horizontal High Gloss Melamine



Toasted Pecan Vertical High Gloss Melamine



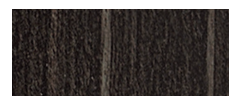
Raven Horizontal High Gloss Melamine



Raven Vertical High Gloss Melamine



Dusk Horizontal High Gloss Melamine



Dusk Vertical High Gloss Melamine



ALEXANDRIA



AURORA



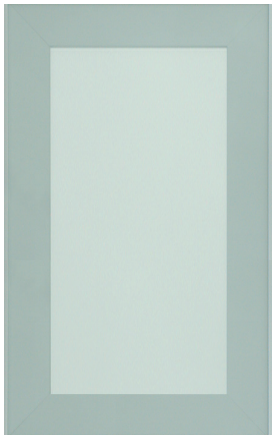
CARLISLE



FRESNO



LYNTON



MARSALA



NAPLES



SERENITY



STERLING



VISTA

Profile Finishes

Anodized Aluminium



Natural Aluminum



Brushed Stainless

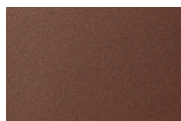
Specialty Anodized



Arctic Silver



Copper



Luxe Bronze



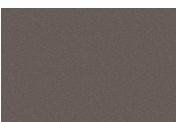
Modern Brass



Onyx



Gold



Graphite



Chalk



Bronze Matte

DOOR OPTIONS

Traditional Overlay



Traditional overlay doors reveal some of the frame for a very classic design. Door styles that cover 1/2" of the face frame leaving 1 1/4" of the face frame exposed.

Full Overlay



Full overlay doors span over the face frame and have a concealed hinge for a clean look. Full overlay hinges have standard soft close feature in the Premier Series and Elegant Bath. Door styles that show approximately 3/16" of face frame around the door.

Inset



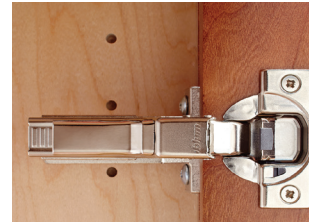
Inset elegantly sets a cabinet door inside its face frame. The Premier Series offers inset in a non-beaded face frame.

Non-Beaded Frame



A plain, non-beaded inset reflects authentic Shaker styling.

Concealed Hinge



A concealed hinge that is hidden behind the door for a more simple design

Full Access Frameless



A cabinet box that does not have a face frame. Doors and drawer fronts are sized to provide narrow reveals between each cabinet yielding a consistent, sleek, clean, minimalistic appearance. Clean lines and crisp edges are what define Full Access Frameless.



CONSTRUCTION

Select SERIES.

Premier SERIES.

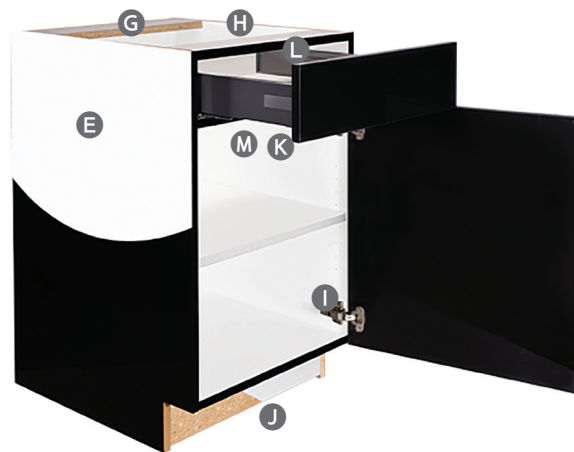
A Top and Bottom	Laminated Furniture Board 1/2" Thick	
B Interior	Light Maple Print	
C Shelves	Laminated Furniture Board 3/4" Thick Edgelanded Optional Upgrade: Sliding Shelves	
D Shelf Supports	Dual Locking Shelf Clips	
E End Panels	Natural Maple Laminated Furniture Board Optional Upgrade: 1/2" Plywood	Natural Maple Laminated Furniture Board 1/2" Thick Optional: Matching Finished End
F Back	Printed Medium Density Fiberboard 1/8" Thick	
G I-Beams	Furniture Board 1/2" x 3" Dadoed into front, back and side for strength	
H Hanging Rail	Fiberboard 3 1/2" High	
I Face Frames	3/4" x 1 3/4" Solid Wood	
J Hinges	Adjustable Concealed Hinge Optional: Soft Close	Soft Close Adjustable Concealed Hinge Inset doors have concealed hinges
K Toe Kick	Furniture Board 4 1/2" x 3 3/8" Fully Enclosed Captive Construction	
L Drawer Box	3/4" Furniture Board Optional: Plywood and Solid Dovetail	5/8" Solid Hardwood with Dovetail Sides
M Drawer Slides	Epoxy Coated Self Closing Slides Upgrade with Drawer Upgrades	Full Extension Soft Close
All Plywood Construction	Option	
Warranty	Limited Lifetime	



Drawer Options:
1 Furniture Board
2 Solid Hardwood
3 Plywood



A Top and Bottom	3/4" Thick Thermofused Melamine Furniture Board Front Edgebanded to Reflect Exterior Front Finish	
B Interior	Natural Maple Optional: White or Gray	White Optional: Natural Maple or Gray
C Shelves	Thermofused Melamine Furniture Board Full Depth 3/4" Thick Edgebanded to Match Interior	
D Shelf Supports	Chrome Shelf Supports	
E End Panels	3/4" Thermofused Melamine Interior and Exterior Furniture Board Optional: Matching Finished End	
F Back	3/16" MDF Hardboard	
Hanging Rails	3/4" x 4" Furniture Board Concealed Behind the Cabinet Back	
G Stretch Rail	3/4" x 4" Thermofused Melamine Furniture Board	
H Front Rail	Thermofused Melamine Furniture Board	
I Hinges	Adjustable Concealed Hinge with Soft Close	
J Toe Kick	3/4" x 4" Furniture Board	
K Center Support	2 1/2" Wide Matches Interior Color	
L Drawer Box	5/8" Solid Wood Dovetail Optional: Deluxe Metal Drawer and Superior Metal Drawer	Deluxe Metal Drawer Optional: Solid Wood Dovetail and Superior Metal Drawer
M Drawer Slides	Full Extension Soft Close	
All Plywood Construction	Option	Option
Warranty	Limited Lifetime	



Drawer Options:

- 1 Deluxe Metal Drawer
- 2 Wood Drawer
- 3 Superior Metal Drawer



DECORATIVE DOORS: GLASS, METAL & WOOD



LIGHTING: ILLUMINATE YOUR LIFE



EVERY ROOM. EVERY HOME. EVERY BUDGET. EVERY IMAGINATION.

Wellborn Cabinet, Inc. proudly offers cabinetry for every room of the home... your Whole Home Solution. We have created options that are both stylish and functional and can be incorporated into any budget in any home. Through our numerous door style designs, finish colors and our ColorInspire Program, the possibilities are only limited by your imagination.



We invite you to visit your local dealer or go to our website at www.wellborn.com to discover all of the ways that Wellborn Cabinet, Inc. can help you design cabinetry for everyday living in every room of your home.



Sonoma, CDF, Glacier, Maple



Aspire Wood Door Collection
Muriel, Maple, Drift



Premier Hartford, CDF,
Onyx, MDF



Premier Muriel, Castle,
Maple

STORAGE SOLUTIONS: DETAILS ADD FUNCTION



Spice Storage Pullout



Base Tray & Foil Pullout



Base Cabinet Waste Basket Pullout



Base Utensil Pullout



Spice Rack Drawer Insert



Deep Drawer Pegged Dish Organizer with Vertical Plate Holder



Base Cabinet with Tray Divider Pullout



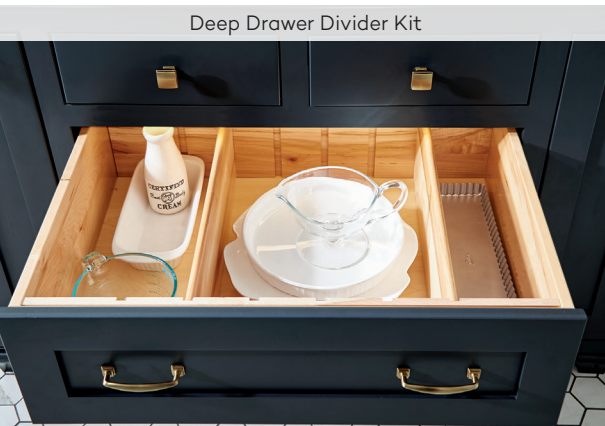
Vanity Hamper Base Cabinet



Base Cabinet with Two Sliding Shelves



K-Cup Drawer Insert



Deep Drawer Divider Kit



Simple Mission Leg



Base Blind Corner with Superior Swing Out Tray



Utensil Tray Divider



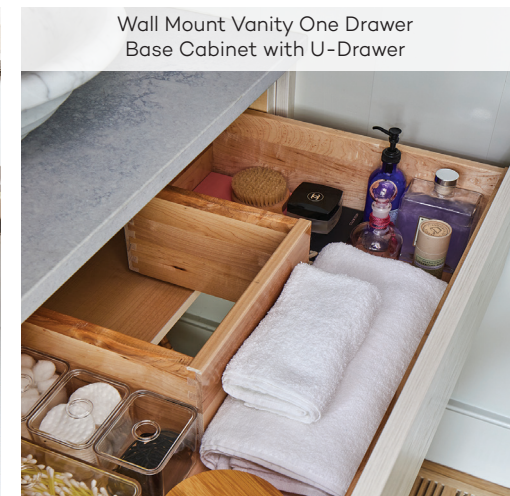
Base Spice Rack Cabinet



Base Paper Towel Pullout



Vanity Sink Organizer and Waste Basket Pullout Kits



Wall Mount Vanity One Drawer Base Cabinet with U-Drawer

MOULDINGS, WAINSCOT, ISLANDS & HOODS



ACCESSIBILITY: TOUCH TO LIFT, TOUCH TO LIGHT, TOUCH TO OPEN, TOUCH TO CLOSE



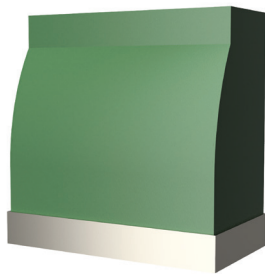


Make your space unique with Middlefield Glass and their custom glass selections. From special sizes, designs and colors, the choices are endless. Visit their site at middlefieldglass.com, or email them at info@middleglass.com.



STANISCI DESIGN

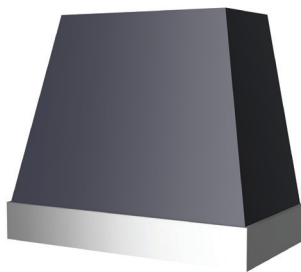
Stanisci Design™, a Preferred Partner with Wellborn Cabinet, Inc., specializes in range hoods, allowing them to offer a wide array of options, from traditional to modern designs. These range hoods and liners are designed and manufactured in the U.S. by skilled American workers. After the hood is produced to your specification, it is sent to Wellborn to be finished and shipped with the rest of the kitchen. Available through the You Draw It Program.



ER600 Series SS Base



ER200 Series HW Base



CX Series SS Base



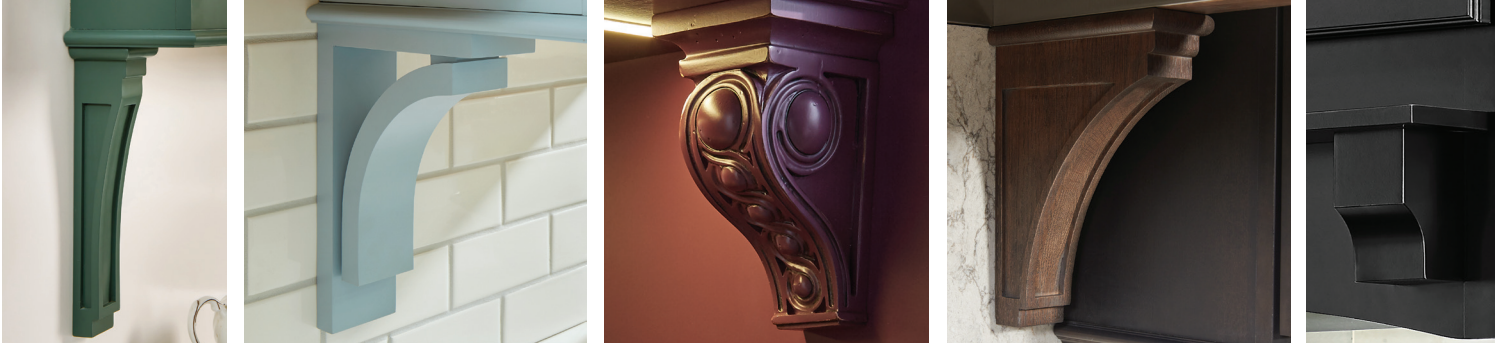
AX-3 Slat Configuration



EMBELLISHMENTS



Designs of Distinction®, a brand of Brown Wood, Inc. and a Preferred Partner with Wellborn Cabinet, Inc., created in 1998 to provide a premier line of decorative wood components for the kitchen and bath industry. Their newest line Furniture Findings® is filling the need for modern metal and wood furniture components. Below is a small view of their product offering with so many more to see on their website.



Art For Everyday Inc.™, a Preferred Partner with Wellborn Cabinet, Inc., are designers and manufacturers of superior quality architectural

woodcarvings. These timeless carvings, provide innovative design details to designers, architects and cabinet manufacturers. Passion for blending art and architecture encompasses their products, and is demonstrated through their dedication to quality, continuous innovation, and desire to help clients to turn their designs into something truly special.



Belwith-Keeler®, a Preferred Partner with Wellborn Cabinet, Inc., is a brand refined in elegance, with trend-leading design, with expert fit and finish, and inspired by the latest fashion. Belwith-Keeler® artisans have been designing hardware since 1893, with over 125 years of dedication to their craft. Shown is a small sampling of their products with many more available to order. Visit their website for more.



BRIGHTON COLLECTION



MONARCH COLLECTION



MONROE COLLECTION



SANDRINE COLLECTION



URBANE COLLECTION



VERGE COLLECTION



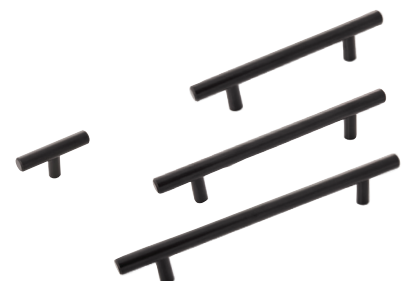
Hickory Hardware®, a brand of Belwith-Keeler Decor Solutions is a Preferred Partner with Wellborn Cabinet, Inc. Since 1893, Hickory Hardware® has been integrating both design and technology to create both decorative and functional product collections that are competitively designed, inventive and fresh. View their entire product line on their website.



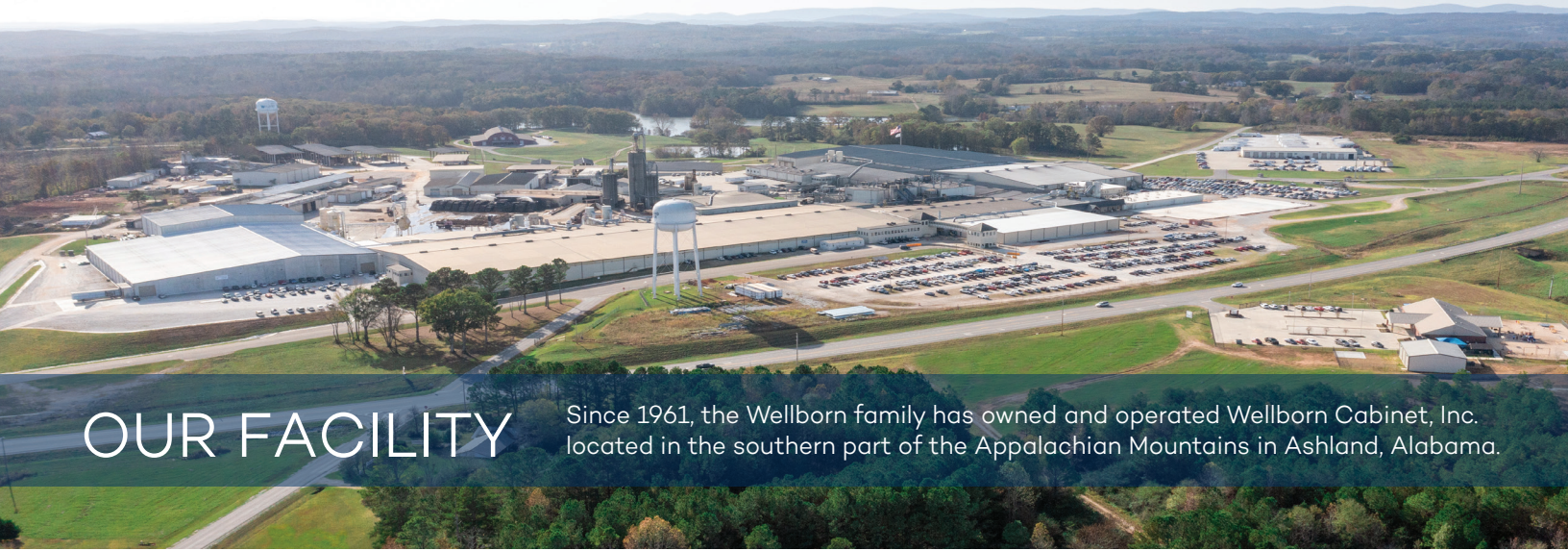
MIDWAY COLLECTION



VERANDA COLLECTION



BAR PULLS COLLECTION



OUR FACILITY

Since 1961, the Wellborn family has owned and operated Wellborn Cabinet, Inc. located in the southern part of the Appalachian Mountains in Ashland, Alabama.



WELLBORN'S ENVIRONMENTAL BELIEF STATEMENT

It is Wellborn Cabinet, Inc.'s corporate-wide goal to fully incorporate leading environmental practices, policies, and standards throughout our enterprise — from our suppliers through final delivery to our customers. Our environmental responsibility extends to selecting, educating, and embracing suppliers based on their commitment to similar environmental practices, including the use of sustainable or recycled raw materials as well as low emission products.

GREEN CHOICE IS ABOUT TAKING ACTION

Environmental stewardship has been part of Wellborn's culture since its beginning. This has been proven through decades of actions, investments, and practices. The Green Choice program ensures that you are purchasing a brand of cabinets from a company that takes conscious steps to protect and minimize the overall impact on our environment. At Wellborn, we have recycling programs that utilize wood waste to generate power and steam and continue to lower VOC emissions through technology. We partner with our suppliers to improve their environmental programs. You will find the KCMA environmental stewardship program seal proudly displayed on our cabinetry. We also partake in certification programs, which guarantees that our manufacturing process reduces the effects on the environment.

Wellborn continuously searches for new technologies and processes to improve our sustainability practices. We will continue to partner with our suppliers and industry associations in a joint effort to embrace the changes necessary and ensure that we all have a healthier environment. Wellborn's demonstrated commitment to environmental stewardship offers you the assurance that the cabinets you buy are the Green Choice for generations of family and the environment.

KCMA ENVIRONMENTAL STEWARDSHIP PROGRAM CERTIFICATION

Wellborn endorses the industry-wide efforts and commitment of the KCMA organization and its Environmental Stewardship Program (ESP). The ESP certification program establishes a standard, measurable benchmark for environmental performance. This certification validates our performance to adhere to high standards for air quality, product resource management, process resource management, environmental stewardship, and community relations. You will find the KCMA Environmental Stewardship Program seal proudly displayed on our cabinetry. The ESP program provides the only standards for manufacturers in the Kitchen & Bath cabinet industry that truly defines and measures the holistic environmental performance of a manufacturing enterprise — not just its finished cabinets.

The KCMA's Environmental Stewardship Program has been named as the benchmark for cabinets by the National Association of Home Builder's ANSI-approved Green Building Standard™.

Points toward ESP certification are awarded based on compliance in the following categories:

- | | |
|-----------------------------|---------------------------|
| Air Quality | Environmental Stewardship |
| Product Resource Management | Community Relations |
| Process Resource Management | |

Wellborn Cabinet, Inc. along with our affiliate operations, are fully certified under this program. In looking to the future, Wellborn Cabinet, Inc. has committed to recertify annually as the program adopts new industry standards and practice.

Distributed by:

WELLBORN CABINET[®]

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wellborn.com



Due to the limitations of photography and the lithographic printing process, the door materials shown in this brochure may not accurately depict those offered by Wellborn Cabinet, Inc. See your local Wellborn Dealer for actual sample color selections. Decorative hardware shown is optional. Doors made with solid wood stiles and rails with plywood veneer center panels will vary in finish from the stiles and rails to the center panel due to the difference in materials. This is not considered a defect and is not covered under warranty.



AMERICAN MADE



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Digital Brochure



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